

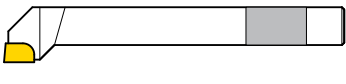

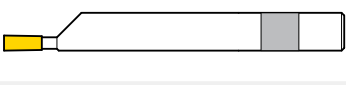
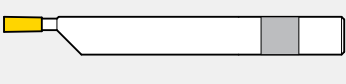
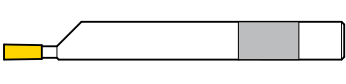
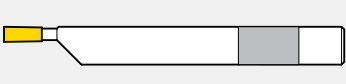
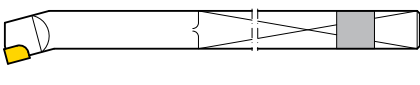
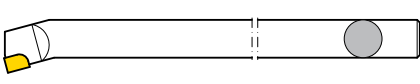
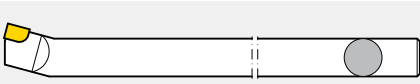
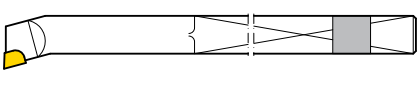
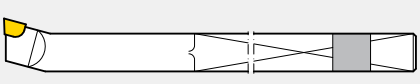

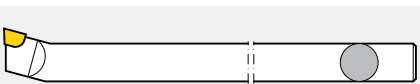
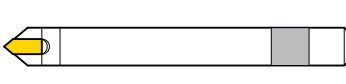
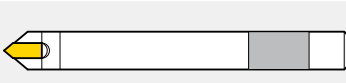
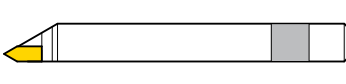
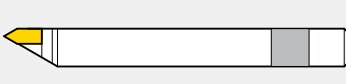
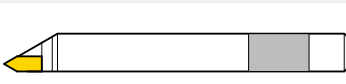
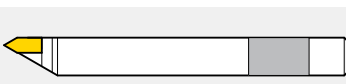



Cuțite de strung

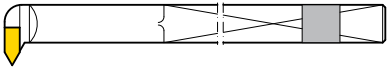
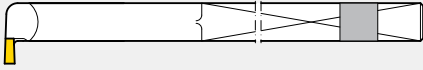
Program de fabricație

DIN	STAS	ISO	Denumire
DIN 4971	STAS 6376	ISO 1	Cuțite de strung drepte pentru degroșat
DIN 4972	STAS 6377	ISO 2	Cuțite de strung încovoiate pentru degroșat
DIN 4978	STAS 6379	ISO 3	Cuțite de strung pentru colț exterior
DIN 4976	STAS 6380	ISO 4	Cuțite de strung late
DIN 4977	STAS 6382	ISO 5	Cuțite de strung frontale
DIN 4980	STAS 6381	ISO 6	Cuțite de strung laterale
DIN 4981	STAS 6383	ISO 7	Cuțite de strung pentru canelat
DIN 4973	STAS 6384	ISO 8	Cuțite de strung pentru interior
DIN 4974	STAS 6385	ISO 9	Cuțite de strung pentru colț interior
DIN 4975	STAS 6378	ISO 10	Cuțite de strung drepte pentru finisat
DIN 282	STAS 12735		Cuțite de strung pentru filet exterior
DIN 283	STAS 12736		Cuțite de strung pentru filet interior
DIN 263			Cuțite de strung pentru degajări interioare
	STAS 8835		Cuțite cu plăcuțe CMS pentru bare de strunjit
DIN 4961	STAS 353		Cuțite pentru retezat
	STAS 12382		Bare rectificcate din oțel rapid pentru cuțite de strung





Norma	Prezentare	Sens așchiere	Forma	Grupa utilizare plăcuță	Starea suprafeței	Gama dimensională
DIN 4971 STAS 6376 ISO 1		R	A	P K M	✓	8×8 ÷ 50×50
			B	P K M	⊗	8×8 ÷ 50×50
		L	A	P K M	✓	8×8 ÷ 50×50
			B	P K M	⊗	8×8 ÷ 50×50
		R	A	P K M	✓	16×10 ÷ 63×40
			B	P K M	⊗	16×10 ÷ 63×40
	L	A	P K M	✓	16×10 ÷ 63×40	
		B	P K M	⊗	16×10 ÷ 63×40	
DIN 4972 STAS 6377 ISO 2		R	A	P K M	✓	8×8 ÷ 50×50
			B	P K M	⊗	8×8 ÷ 50×50
		L	A	P K M	✓	8×8 ÷ 50×50
			B	P K M	⊗	8×8 ÷ 50×50
		R	A	P K M	✓	16×10 ÷ 63×40
			B	P K M	⊗	16×10 ÷ 63×40
	L	A	P K M	✓	16×10 ÷ 63×40	
		B	P K M	⊗	16×10 ÷ 63×40	
DIN 4978 STAS 6379 ISO 3		R	A	P K M	✓	8×8 ÷ 50×50
			B	P K M	⊗	8×8 ÷ 50×50
		L	A	P K M	✓	8×8 ÷ 50×50
			B	P K M	⊗	8×8 ÷ 50×50
		R	A	P K M	✓	16×10 ÷ 63×40
			B	P K M	⊗	16×10 ÷ 50×32
	L	A	P K M	✓	16×10 ÷ 63×40	
		B	P K M	⊗	16×10 ÷ 50×32	
DIN 4976 STAS 6380 ISO 4		R	A	P K M	✓	8×8 ÷ 40×40
			B	P K M	⊗	8×8 ÷ 40×40
		R	A	P K M	✓	16×10 ÷ 50×32
			B	P K M	⊗	16×10 ÷ 50×32
DIN 4977 STAS 6382 ISO 5		R	A	P K M	✓	8×8 ÷ 50×50
			B	P K M	⊗	8×8 ÷ 50×50
		L	A	P K M	✓	8×8 ÷ 50×50
			B	P K M	⊗	8×8 ÷ 50×50
		R	A	P K M	✓	16×10 ÷ 50×32
			B	P K M	⊗	16×10 ÷ 50×32
	L	A	P K M	✓	16×10 ÷ 50×32	
		B	P K M	⊗	16×10 ÷ 50×32	
DIN 4980 STAS 6381 ISO 6		R	A	P K M	✓	6×6 ÷ 50×50
			B	P K M	⊗	6×6 ÷ 50×50
		L	A	P K M	✓	6×6 ÷ 50×50
			B	P K M	⊗	6×6 ÷ 50×50

Norma	Prezentare	Sens așchiere	Forma	Grupa utilizare plăcuță	Starea suprafeței	Gama dimensională	
DIN 4980 STAS 6381 ISO 6		R	A	P K M	✓	16×10 ÷ 50×32	
	B		P K M	⊗	16×10 ÷ 50×32		
		L	A	P K M	✓	16×10 ÷ 50×32	
	B		P K M	⊗	16×10 ÷ 50×32		
DIN 4981 STAS 6383 ISO 7		R	A	P K M	✓	8×8 ÷ 50×50	
	B		P K M	⊗	8×8 ÷ 50×50		
		L	A	P K M	✓	8×8 ÷ 50×50	
	B		P K M	⊗	8×8 ÷ 50×50		
		R	A	P K M	✓	16×10 ÷ 50×32	
	B		P K M	⊗	16×10 ÷ 50×32		
		L	A	P K M	✓	16×10 ÷ 50×32	
	B		P K M	⊗	16×10 ÷ 50×32		
DIN 4973 STAS 6384 ISO 8		R	A	P K M	✓	8×8 ÷ 40×40	
	B		P K M	⊗	8×8 ÷ 40×40		
		L	A	P K M	✓	8×8 ÷ 40×40	
	B		P K M	⊗	8×8 ÷ 40×40		
		R	A	P K M	✓	Ø8 ÷ Ø40	
	B		P K M	⊗	Ø8 ÷ Ø40		
		L	A	P K M	✓	Ø8 ÷ Ø40	
	B		P K M	⊗	Ø8 ÷ Ø40		
DIN 4974 STAS 6385 ISO 9		R	A	P K M	✓	8×8 ÷ 40×40	
	B		P K M	⊗	8×8 ÷ 40×40		
		L	A	P K M	✓	8×8 ÷ 40×40	
	B		P K M	⊗	8×8 ÷ 40×40		
		R	A	P K M	✓	Ø8 ÷ Ø40	
	B		P K M	⊗	Ø8 ÷ Ø40		
		L	A	P K M	✓	Ø8 ÷ Ø40	
	B		P K M	⊗	Ø8 ÷ Ø40		
DIN 4975 STAS 6378 ISO 10		R L	A	P K M	✓	8×8 ÷ 40×40	
	B		P K M	⊗	8×8 ÷ 40×40		
		R L	A	P K M	✓	12×8 ÷ 50×32	
	B		P K M	⊗	12×8 ÷ 50×32		
DIN 282 STAS 12735		60°	R	A	P K M	✓	8×8 ÷ 40×40
		55°	R	A	P K M	✓	8×8 ÷ 40×40
		60°	L	A	P K M	✓	8×8 ÷ 40×40
		55°	L	A	P K M	✓	8×8 ÷ 40×40
		60°	R	A	P K M	✓	12×8 ÷ 50×32
		55°	R	A	P K M	✓	12×8 ÷ 50×32
		60°	L	A	P K M	✓	12×8 ÷ 50×32
		55°	L	A	P K M	✓	12×8 ÷ 50×32

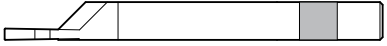
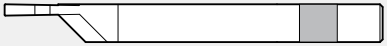
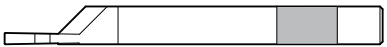
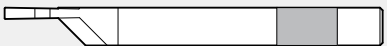
» Cuțite de strung cu plăcuțe CMS brazate

Norma	Prezentare	Sens așchiere	Forma	Grupa utilizare plăcuță	Starea suprafeței	Gama dimensională	
DIN 283 STAS 12736		60°	R	A	P K M	⊙	6×6 ÷ 32×32
		55°	R	A	P K M	⊙	6×6 ÷ 32×32
DIN 263		L	A	P K M	⊙	6×6 ÷ 32×32	

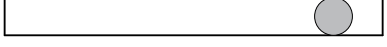

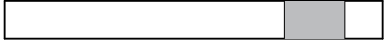
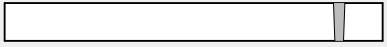
Cuțite cu plăcuțe CMS brazate, pentru bare de strunjit

Norma	Prezentare	Sens așchiere	Forma	Material	Starea suprafeței	Gama dimensională
STAS 8835	 k = 45° 60° 70° 90°	R	A	P30	⊙	6×6 ÷ 32×32
	 k = 45° 60° 70° 90°	L	A	P30	⊙	6×6 ÷ 32×32
	 k = 45° 60° 70° 90°	R	A	P30	⊙	Ø6 ÷ Ø20
	 k = 45° 60° 70° 90°	R	A	P30	⊙	Ø6 ÷ Ø20

Cuțite de strung din oțel rapid

Norma	Prezentare	Sens așchiere	Forma	Material	Starea suprafeței	Gama dimensională
DIN 4961 STAS 353		R	A	HSS	⊙	6×6 ÷ 25×25
		L	A	HSS	⊙	6×6 ÷ 32×32
		R	A	HSS	⊙	10×6 ÷ 50×32
		R	A	HSS	⊙	10×6 ÷ 50×32

Semifabricate pentru cuțite de strung din oțel rapid

Norma	Prezentare	Forma	Material	Starea suprafeței	Gama dimensională
DIN 4964 STAS 12382		A	HSS HSS-Co	○	Ø4 ÷ Ø20
		B	HSS HSS-Co	○	4×4 ÷ 40×40
		D	HSS HSS-Co	○	6×4 ÷ 25×20
		E	HSS HSS-Co	○	8×2 ÷ 40×10